

Clay drainage

Trade Price List | March 1st 2021



Hepworth
Fired to Perfection

CLAY



Naturally the strongest choice.

Powerful reasons for using clay.

For a genuine 'fit and forget' high performance, drainage solution, Hepworth Clay is unbeatable. 100% natural and fired to perfection.

Sourced from our own quarries here in the UK, Hepworth Clay's strength is verified at the factory then delivered to site, enabling clay pipes to be installed shallow or deep and with recycled aggregates. You'd need a strong reason not to install it.

For more information go online or call the number below.

0844 856 5152

www.hepworthclay.co.uk



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Introduction to

Hepworth Clay

Vitrified clay is a well-established material for use in below-ground drainage systems. The inherent strength and durability of clay provide benefits to installers, specifiers and users:

Installation

- Reduced, recycled or re-used material can be used instead of primary aggregates, lowering total installation costs.
- This is achieved by reducing material costs and transport costs of both aggregate to site and trench material from site.
- The amount of as-dug material used will depend on site ground conditions, but the more used, the greater the saving and the lower the environmental impact too.

In use

- A Hepworth Clay Drainage system will withstand high water pressure jetting – see overleaf for details – so that more blockages are cleared first time.
- Clay pipes are chemically inert and are unaffected by any effluent acceptable in an adopted sewer or by virtually all aggressive ground conditions, making it a perfect material for brownfield situations.
A choice of sealing rings is available.
- Clay pipes have a life expectancy of over 100 years.

Hepworth Clay from Wavin is the No. 1 clay drainage brand in the UK, with a reputation second to none for product quality, technical ability and customer service.

Hepworth Clay offers a comprehensive range of drainage products suitable for foul and surface water drainage in adoptable, industrial, commercial and highway drainage applications.

Scan this QR code with your smartphone to visit the website



Key to abbreviations



Kitemark



Lifetime Jetting Guarantee



CE Mark

Important Notes

Products marked with a Kitemark  have been tested and awarded the Kitemark.

Please refer to page 50 for Acceptance information.

Product photos are for example only and not representative of every fitting size.

Lifetime Jetting Guarantee

The drainage products* identified in this price list are guaranteed for the system lifetime against penetration of the pipe wall caused by the following jetting criteria:

- High pressure water jet used at a pressure of up to 7,500 psi (517 bar).
- At a flow rate not exceeding 20 gallons per minute (1.5 litres per second).
- Held immobile for a constant period of not more than 5 minutes.

* When laid in accordance with our instructions and the requirements of the codes of practice and guides relevant to their use.



'How to' Videos

To support the Hepworth Clay brand we have a series of 'How to' videos to help with handling, installation and air testing.

They can be viewed at [youtube.com/WavinUK](https://www.youtube.com/WavinUK) – select the Hepworth Clay playlist.



Technical Tools

Register on myportal.wavin.co.uk for access to great tools to help you get the job done faster and with assured accuracy. Includes Inspection Chamber Selector and Hydraulic Calculator.

Premier and Premier Plus Stock Profile

SuperSleve HouseDrain 100mm

Target market and primary users – small, medium and general builder.

Application – plain ended system with push-fit flexible couplings for use in adoptable, housing, commercial, industrial and highway drainage.

General comments – profile sufficient for 2 or 3 plots of domestic drainage for typical 3 bed detached houses and adoptable drainage.

Cat no	Description	Stock profile quantity	£ List price	£ Total price	Page no
SP1	Pipe 100mm x 1.6m	102	23.92	2439.84	8
SC1/1	Coupling	200	11.09	2218.00	8
SBR1	Rest Bend – Plain Ended	5	35.94	179.70	9
SB1/1	90° Bend – Plain Ended	16	20.29	324.64	8
SB2/1	45° Bend – Plain Ended	20	20.29	405.80	8
SB3/1	30° Bend – Plain Ended	16	20.29	324.64	8
SB4/1	15° Bend – Plain Ended	16	20.29	324.64	8
SJ1/1	45° Oblique Junction – Plain Ended	8	43.85	350.80	8
SJ2/1	90° Curved Square Junction – PE	8	43.85	350.80	8
SDT2/1	Taper Pipe – Single Socket	4	63.33	253.32	9
SG1/1	Low Back P-Trap – Plain Ended	4	43.85	175.40	9
IG2	Grid – Alloy	2	11.53	23.06	10
SH3/1	Hopper – Rectangular	2	77.99	155.98	11
SDG2/1	Paved Area Gully	2	146.76	293.52	10
SG2/1	Square Gully	4	124.06	496.24	10
SDG3/1	Inlet Gully	3	177.82	533.46	9
SG3/1	Access Gully c/w Grid	2	133.74	267.48	11
SJS1/1	Oblique Saddle – Small	2	43.04	86.08	8
SJS4/1	Square Saddle – Small	2	43.04	86.08	9
SRPS1/1	Square Top Rodding Point	4	98.31	393.24	12
S/S460	Internal Drain Conn. 32/40 waste	25	20.33	508.25	13
SS1/1	Stopper	5	21.52	107.60	14
SA3/1	Adaptor Coupling to HepSleve	5	12.26	61.30	13
SA9	SuperSleve Adaptor to soil pipe	25	33.49	837.25	13
VA9	HepSleve Adaptor to soil pipe	10	40.04	400.40	13
SA14/1	Adaptor to cast iron	10	33.49	334.90	13

List Price Total	=	11932.42
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For comprehensive range and price details please refer to the appropriate product section within this publication.

Important Note: The above profile is available from all Premier stockists – In addition, the profile on the facing page is available from our Premier Plus stockists.

Please see our web site for a full list of Premier Scheme stockists.

Find your nearest Hepworth Clay Premier Scheme Stockist with any web enabled device, simply type in your town or post code and press enter.

www.stockist.wavin.co.uk

Premier Plus Stock Profile

SuperSleve 150mm

Target market and primary users – medium / general builder and civils contractor.

Application – plain ended system with push-fit flexible couplings for use in adoptable, housing, commercial, industrial and highway drainage.

General comments – profile sufficient for a small civils project in 150mm diameter.

Cat no	Description	Stock profile quantity	£ List price	£ Total price	Page no
SP2	Pipe 150mm x 1.75m	55	48.39	2661.45	15
SC1/2	Coupling	100	19.44	1944.00	15
SB1/2	90° Bend – Plain Ended	10	40.32	403.20	15
SB2/2	45° Bend – Plain Ended	15	40.32	604.80	15
SB3/2	30° Bend – Plain Ended	15	40.32	604.80	15
SB4/2	15° Bend – Plain Ended	15	40.32	604.80	15
SJ1/2	45° Oblique Junc. 150x100 – PE	5	53.96	269.80	15
SJ1/3	45° Oblique Junc. 150x150 – PE	5	59.24	296.20	15
SJ2/2	90° Curved Sq. Junc. 150x100 – PE	5	53.96	269.80	15
SJ2/3	90° Curved Sq. Junc. 150x150 – PE	5	59.24	296.20	15
SJS2/2	Oblique Saddle Large – PE	2	61.74	123.48	15
SJS1/2	Oblique Saddle Small – PE	2	61.74	123.48	15
ST2/1	Taper Pipe 100-150	5	49.91	249.55	16
SA21	Universal Rainwater Adaptor	5	47.32	236.60	17
SA3/2	Adaptor Coupling to HepSleve	10	47.32	473.20	17
SA10	SuperSleve Adaptor to soil pipe	15	47.32	709.80	17
SC4/2	Sliding Coupling	5	47.32	236.60	17
SRP1/2	150mm Oval Rodding Point	3	145.41	436.23	16
SS1/2	Stopper	5	29.08	145.40	17

List Price Total	=	10689.39
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SuperSleve 225mm

Target market and primary users – large builder and civils.

Application – plain ended and socketed (with factory fitted couplings) system for use in adoptable, housing, commercial, industrial and highway drainage.

General comments – profile sufficient for a small civils project in 225mm diameter.

Cat no	Description	Stock profile quantity	£ List price	£ Total price	Page no
SP175/4S	Pipe 225mm x 1.75m	24	156.38	3753.12	18
SP060/5S	Pipe 225mm x 0.6m	4	79.67	318.68	18
SC1/5	Spare Couplings	20	37.29	745.80	18
SB1/5S	90° Bend	4	205.54	822.16	18
SB2/5S	45° Bend	10	205.54	2055.40	18
SB3/5S	30° Bend	10	205.54	2055.40	18
SB4/5S	15° Bend	10	205.54	2055.40	18
SJ1/7S	45° Oblique Junction 225x100mm	5	286.92	1434.60	18
SJ1/8S	45° Oblique Junction 225x150mm	5	286.92	1434.60	18
SJ1/9D	45° Oblique Junction 225x225mm	2	365.08	730.16	18
SJ3/8S	90° Curved Sq. Junc. 225x150mm	2	286.92	573.84	19
ST3/2	Taper Pipe 150-225mm	4	155.70	622.80	19

List Price Total	=	16601.96
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Suggested Clay Civils Stock Profile

SuperSleve 300mm

Target market and primary users – large builder and civils.

Application – plain ended and socketed (with factory fitted couplings) system for use in adoptable, housing, commercial, industrial and highway drainage.

General comments – profile sufficient for a small civils project in 300mm diameter.

Cat no	Description	Stock profile quantity	£ List price	£ Total price	Page no
SP7S	Pipe 300mm x 2.0m	12	273.59	3283.08	20
SP060/7S	Pipe 300mm x 0.6m	4	138.30	553.20	20
SC1/7	Spare Couplings	10	76.61	766.10	20
SB1/7S	90° Bend	2	390.32	780.64	20
SB2/7S	45° Bend	3	390.32	1170.96	20
SB3/7S	30° Bend	3	390.32	1170.96	20
SB4/7S	15° Bend	3	390.32	1170.96	20
SJ1/14S	45° Oblique Junction 300x100mm	3	614.29	1842.87	20
SJ1/15S	45° Oblique Junction 300x150mm	3	614.29	1842.87	20
SJ1/17D	45° Oblique Junction 300x225mm	2	736.43	1472.86	20
SJ1/19D	45° Oblique Junction 300x300mm	2	781.33	1562.66	20
SJ3/15S	90° Square Junction 300x150mm	2	614.29	1228.58	21
ST4/3	Taper Pipe 225-300mm	2	429.70	859.40	22

List Price Total = 17705.14

Socketed Clay Channels 100-225mm

Target market and primary users – small / medium / general builder and civils contractor.

Application – socketed channel system for use in manholes on commercial, industrial and adoptable drainage including gullies.

General comments – profile sufficient for a small civils project in 100, 150, 225mm diameters.

Cat no	Description	Stock profile quantity	£ List price	£ Total price	Page no
100mm Socketed Channels					
CP2/1	Channel Pipe 100mm x 0.6m	5	13.54	67.70	27
CP3/1	Channel Pipe 100mm x 1.0m	5	18.37	91.85	27
CB3/1L	30° Bend Left Hand	2	20.67	41.34	27
CB3/1R	30° Bend Right Hand	2	20.67	41.34	27
CB2/1L	45° Bend Left Hand	2	20.67	41.34	27
CB2/1R	45° Bend Right Hand	2	20.67	41.34	27
CJ1/1L	45° Oblique Junction Left Hand	2	39.03	78.06	29
CJ1/1R	45° Oblique Junction Right Hand	2	39.03	78.06	29

150mm Socketed Channels

CP2/2	Channel Pipe 150mm x 0.6m	5	21.73	108.65	27
CP3/2	Channel Pipe 150mm x 1.0m	5	30.55	152.75	27
CB3/2L	30° Bend Left Hand	2	32.59	65.18	28
CB3/2R	30° Bend Right Hand	2	32.59	65.18	28
CB2/2L	45° Bend Left Hand	2	32.59	65.18	27
CB2/2R	45° Bend Right Hand	2	32.59	65.18	27
CT2/1	Enlarger 100x150	2	85.84	171.68	27

225mm Socketed Channels

CP3/3	Channel Pipe 225mm x 1.0m	5	68.59	342.95	27
CT2/2	Enlarger 150x225	2	191.63	383.26	27

Suggested Clay Civils Stock Profile

Gullies

Cat no	Description	Stock profile quantity	£ List price	£ Total price	Page no
100 & 150mm Gullies					
RGP5	225 Yard Gully 100 & L/D Grate	4	312.22	1248.88	32
RGP6	225 Yard Gully 100 & M/D Grate	3	441.38	1324.14	32
RGP7	225 Yard Gully 150 & L/D Grate	2	312.22	624.44	32
RGR1	Road Gully 300x600 – 100 outlet	4	300.29	1201.16	33
RGR2	Road Gully 300x600 – 150 outlet	3	307.51	922.53	33
RGU1	Universal Grease Trap 600x450	1	2458.49	2458.49	34
List Price Total			=	9680.68	

Clayware Accessories

Cat no	Description	Stock profile quantity	£ List price	£ Total price	Page no
SL1	Lubricant – 1 Kilo Tub	12	16.05	192.60	38
SL2	Lubricant – 2.5 Kilo Tub	6	39.80	238.80	38
MPC1	Lever Pipe Cutter – 100mm	2	250.23	500.46	38
MPC2	Lever Pipe Cutter – 100/150mm	2	386.85	773.70	38
MPT1	Pipe Trimmer – 100/150mm	2	159.21	318.42	38
List Price Total			=	2023.98	

Inspection Chambers 100 and 150mm

Target market and primary users – housebuilders and small, medium and general builder.

Application – an inspection chamber system for use in housing, commercial, industrial drainage.

General comments – profile sufficient for 2 or 3 plots of domestic drainage for typical 3 bed detached houses or small construction project.














Cat no	Description	Stock profile quantity	£ List price	£ Total price	Page no
SDAC1/1	Mini Access Chamber – 3 Inlets	4	399.05	1596.20	39
SPIC1/1	PPIC 940mm deep – 5 Inlets	2	589.96	1179.92	40
SPIC2/1	PPIC 595mm deep – 5 Inlets	2	444.16	888.32	40
SPIC1/2	PPIC 1030mm deep – mixed base	2	624.69	1249.38	40
SPIC4	PPIC 175mm Raising Piece	5	79.66	398.30	40
SPIC5	PPIC Sealing Ring	5	27.46	137.30	40
SPIC6/1	PPIC Base Unit – 5 Inlets	2	260.24	520.48	40
SPIC6/2	PPIC Mixed Base Unit – 5 Inlets	1	380.14	380.14	40
SPIC7	Inlet Adaptor 150-100mm	3	50.45	151.35	40
SPK8	Round Ductile Iron Cover + Frame	4	195.44	781.76	41
SPKS8	Square Ductile Iron Cover + Frame	1	290.77	290.77	41
List Price Total			=	7573.92	

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SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe Plain Ended – 100mm x 1.6m ♥ CE 	100	SP1	per pipe 23.92
	Rocker 0.3m ♥ CE	100	SP030/1	4.78
	0.6m ♥ CE	100	SP060/1	11.72
	1.0m ♥ CE	100	SP100/1	15.87
	Couplings Couplings (polypropylene) With EPDM sealing rings ♥ CE	100	SC1/1	11.09
	With Nitrile sealing rings ♥ CE	100	SC3/1	17.68
	Fittings 90° Bend Single Socket ♥ CE	100	SDB1/1S	32.05
	Plain Ended ♥ CE	100	SB1/1	20.29
	45° Bend Single Socket ♥ CE	100	SDB2/1S	32.05
	Plain Ended ♥ CE	100	SB2/1	20.29
	30° Bend Single Socket ♥ CE	100	SDB3/1S	32.05
	Plain Ended ♥ CE	100	SB3/1	20.29
	15° Bend Single Socket ♥ CE	100	SDB4/1S	32.05
	Plain Ended ♥ CE	100	SB4/1	20.29
	Flexible Bend (0-25°) Single Socket	100	SFB1/1	50.05
	45° Oblique Junction Double Socket 100mm x 100mm ♥ CE	100	SDJ1/1D	67.55
	Plain Ended 100mm x 100mm ♥ CE	100	SJ1/1	43.85
	90° Curved Square Junction Double Socket 100mm x 100mm ♥ CE	100	SDJ2/1D	67.55
	Plain Ended 100mm x 100mm ♥ CE	100	SJ2/1	43.85

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SuperSleve HouseDrain





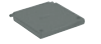
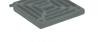








	Description	Nom dia mm	Cat no	Price £ per piece
	Oblique Saddle Small – for pipes up to and including 300mm diameter ♥ CE	100	SJS1/1	43.04
	Large – for pipes larger than 300mm diameter ♥ CE	100	SJS2/1	43.04
	Square Saddle Small – for pipes up to and including 300mm diameter ♥ CE	100	SJS4/1	43.04
	Large – for pipes larger than 300mm diameter ♥ CE	100	SJS5/1	43.04
	Rest Bend Single Socket ♥ CE	100	SDBR1	48.13
	Plain Ended ♥ CE	100	SBR1	35.94
	Telescopic CE	100	SBRT1	262.74
	Rat Barrier CE	100	RAT/FM	401.55
	Taper Pipe Single Socket 100mm to 150mm ♥ CE	100	SDT2/1	63.33
	Socket Adaptor for connection to traditional pipes and fittings ♥ CE	100	SA1/1	26.52
Traps, Gullies				
	Low Back P-Trap Single Socketed ♥ CE	100	SDG1/1	56.22
	Plain Ended ♥ CE	100	SG1/1	43.85

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	Description	Nom dia mm	Cat no	Price £ per piece
	Inlet Gully ♥ CE	100	SDG3/1	177.82
	Inlet Gully, with back inlet + horizontal back inlet ♥ CE	100	SDG3/2	191.65
Spare Accessories				
	Grid and vertical back inlet insert only		SDG10	43.04
	Hopper c/w grid		SDG2/6	60.41
	Cover Plate		SDG2/4	30.72
	Metal Grid		SDG2/5	36.85
	Dip Tube Trap	100	SDC6	23.13
	Paved Area Gully Supplied complete with grid and frame ♥ CE	100	SDG2/1	146.76
	Paved Area Gully, with back inlet Supplied complete with grid and frame + horizontal back inlet ♥ CE	100	SDG2/3	154.29
	Top Assembly c/w grid and frame		SDG2/2	93.97
	Cover Plate		SDG2/4	30.72
	Metal Grid		SDG2/5	36.85
	Square Gully Supplied complete with grid ♥ CE	100	SG2/1	124.06
	Spare polypropylene grid	150	SG2/5	10.38
	Square Gully, with back inlet Supplied complete with grid ♥ CE	100	SG2/2	162.71
	Spare polypropylene grid	150	SG2/5	10.38

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SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	Suitable alternative grids Grid, alloy	150	IG2*	11.53
	Hinged grating + frame	150	IH2*	48.14
	Cover plate + frame	150	IS2*	46.29
	Spare stopper for SG2/1 + SG2/2		410456*	7.09
	Square Raising Piece for SG2/1, SH1, SH2 Height 75mm	150	RRS2/1*	42.13
	150mm	150	RRS2/2*	42.13
	225mm	150	RRS2/3*	42.13
	300mm	150	RRS2/4*	42.13
				
	Access Gully c/w grid ♾️ CE	100	SG3/1	133.74
	Access Gully c/w grid and horizontal back inlet ♾️ CE Note: Can accept 110mm round or 100x100mm square rainwater pipes	100	SG4/1	172.36
	Spare Accessories Grid	120	IG1P	12.14
	Bridge	120x270	QB1	12.14
	Cover Plate	120	IS1*	26.82
	Hinged Grating	120	IH1*	26.63
	Access Raising Piece for SG3/1 + SH3/1 Height 75mm	265x120	SRP5	60.36
	150mm	265x120	SRP6	60.36
	225mm	265x120	SRP7	60.36
	300mm	265x120	SRP8	60.36
				


* PG2 discount applies

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SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
	Hopper, Rectangular ♥ CE + spares	100	SH3/1	77.99
	Grid 120mm x 120mm		IG1P	12.14
	Bridge 120mm x 270mm		QB1	12.14
	Cover Plate + Frame		IS1*	26.82
	Hinged Grating + Frame		IH1*	26.63
	Hopper, Square ♥ CE	100	SH1	45.79
	Grid, alloy 150mm x 150mm	150	IG2*	11.53
	Cover Plate, alloy 150mm x 150mm	150	IS2*	46.29
	Hopper, Square, with 100mm horizontal inlet ♥ CE	100	SH2	82.56
	Grid, alloy 150mm x 150mm	150	IG2*	11.53
	Cover Plate, alloy 150mm x 150mm	150	IS2*	46.29
Rodding Points				
	Square Top Rodding Point Sealed c/w coupling Polypropylene. Hinged square top secures the air-tight sealing ring. Complete with fitted coupling to connect directly to SuperSleve	100	SRPS1/1	98.31
	Rodding Point Plain Ended	100	SRP1/1	115.23
	Rodding Point With airtight seal, plain ended	100	SRP2/1	134.39














* PG2 discount applies

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SuperSleve HouseDrain

	Description	Nom dia mm	Cat no	Price £ per piece
Drain Connectors				
Fit Clay and Plastic Systems				
	Internal Drain Connector – To Waste			
	100mm to 32/40mm Waste	100	S/S460	20.33
	100mm to 50mm Waste	100	S/S462	20.33
	Internal Blanking Plug			
	100mm	100	S/S89	17.89
	Internal Drain Connector			
	100mm to 68mm Round Rainwater	100	S/4A06B	24.52
	100mm to 65mm Square Rainwater	100	S/4A06C	24.52
	Internal Drain Connector			
	100mm to Soil Stacks	100	S/S464	29.81
Adaptors				
	Adaptor Coupling to HepSleve	100	SA3/1	12.26
	Adaptors to 110mm ø soil pipes			
	SuperSleve	110	SA9	33.49
	HepSleve	110	VA9	40.04
	Rainwater Adaptor			
	to round or square rainwater pipes up to 76mm	100	SA11	33.49
	Sliding Coupling	100	SC4/1	33.49
	Adaptor to Cast Iron Pipes			
	made to BS 437	100	SA14/1	33.49
	Double Spigot Adaptor			
	110mm OsmaDrain/100mm SuperSleve	100	SA15/1	33.49
	Stopper	100	SS1/1	21.52
	Testing Stopper			
	with integral nipple	100	SS2/1	26.31

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**SuperSleve
HouseDrain**

	Description	Nom dia mm	Cat no	Price £ per piece
	Access Fittings Access Pipe ✔ CE	100	SPA1	142.94
	45° Access Bend ✔ CE	100	SBA1	148.60
	Single Oblique Access Junction Left-hand ✔ CE	100	SJA1L	154.40
	Single Oblique Access Junction Right-hand ✔ CE	100	SJA1R	154.40
	Access Raising Piece Height 75mm ✔	260x100	SRP1	56.60
	150mm ✔	260x100	SRP2	56.60
	225mm ✔	260x100	SRP3	56.60
	300mm ✔	260x100	SRP4	56.60
	Alloy Lid and Frame Pedestrian areas only 300mm x 150mm		ISO	92.11

Hepworth

Fired to Perfection

CLAY

SuperSleve 150











	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe Plain Ended – 150mm x 1.75m ♥ CE 	150	SP2	per pipe 48.39
	Rocker 0.3m ♥ CE	150	SP030/2	8.82
	0.6m ♥ CE	150	SP060/2	17.60
	1.0m ♥ CE	150	SP100/2	29.34
	Couplings Coupling (polypropylene) With EPDM sealing rings ♥ CE	150	SC1/2	19.44
	With nitrile sealing rings ♥ CE	150	SC3/2	32.16
	Fittings 90° Bend ♥ CE	150	SB1/2	40.32
	45° Bend ♥ CE	150	SB2/2	40.32
	30° Bend ♥ CE	150	SB3/2	40.32
	15° Bend ♥ CE	150	SB4/2	40.32
	45° Oblique Junction 150mm x 100mm ♥ CE	150	SJ1/2	53.96
	150mm x 150mm ♥ CE	150	SJ1/3	59.24
	90° Curved Square Junction 150mm x 100mm ♥ CE	150	SJ2/2	53.96
	150mm x 150mm ♥ CE	150	SJ2/3	59.24
	Oblique Saddle Small – for pipes up to and including 300mm diameter ♥ CE	150	SJS1/2	61.74
	Large – for pipes larger than 300mm diameter ♥ CE	150	SJS2/2	61.74
	Square Saddle Small – for pipes up to and including 300mm diameter ♥ CE	150	SJS4/2	61.74
	Large – for pipes larger than 300mm diameter ♥ CE	150	SJS5/2	61.74

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CLAY

SuperSleve 150












	Description	Nom dia mm	Cat no	Price £ per piece
	Taper Pipe 100mm to 150mm ♥ CE	100	ST2/1	49.91
	150mm to 225mm ♥ CE	150	ST3/2	155.70
	Rest Bend ♥ CE	150	SBR2	51.82
	Telescopic Rest Bend CE	150	SBRT2	415.25
	Socket Adaptor for connection to traditional pipes and fittings ♥ CE	150	SA1/2	40.90
	Low-back P-trap ♥ CE	150	SG1/2	68.28
	Hopper complete with plastic grid and bridge ♥ CE	150	SH3/2	103.26
	+ Spares Grid 120mm x 120mm Bridge 175mm x 375mm		IG1P* QB2*	12.14 14.78
	Rodding Point oval (aluminium)	150	SRP1/2	145.41
Access Fittings				
	Access Pipe ♥ CE	150	SPA2	152.02
	45° Access Bend ♥ CE	150	SBA2	177.91
	45° Single Oblique Access Junction left hand 150mm x 100mm ♥ CE	150	SJA2L	221.29
	150mm x 150mm ♥ CE	150	SJA3L	221.29

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CLAY

SuperSleve 150

	Description	Nom dia mm	Cat no	Price £ per piece
	45° Single Oblique Access Junction right hand 150mm x 100mm ▽ CE	150	SJA2R	221.29
	150mm x 150mm ▽ CE	150	SJA3R	221.29
	Access Raising Piece Height 75mm ▽	260x100	SRP1*	56.60
	150mm ▽	260x100	SRP2*	56.60
	225mm ▽	260x100	SRP3*	56.60
	300mm ▽	260x100	SRP4*	56.60
	Alloy Lid and Frame Pedestrian areas only 300mm x 150mm		ISO*	92.11
Adaptors				
	Rainwater Adaptor to round or square rainwater pipes up to 100 x 100mm	150	SA21	47.32
	Adaptor Coupling to HepSleve	150	SA3/2	47.32
	Adaptors to 160mm ø PVCu soil pipes SuperSleve HepSleve	150 150	SA10 VA10	47.32 51.85
	Double Spigot Adaptor 160mm OsmaDrain/150mm SuperSleve	150	SA15/2	47.32
	Sliding Coupling	150	SC4/2	47.32
	Adaptor to Cast Iron Pipes made to BS 437	150	SA14/2	47.32
	Stopper	150	SS1/2	29.08
	Testing Stopper with integral nipple	150	SS2/2	36.02








* PG1 discount applies

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SuperSleve 225

	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe Full Length Pipe – complete with Fitted EPDM Coupling 225mm x 1.75m CE	225	SP175/4S	per pipe 156.38
	Pipe – Plain Ended – for use with separate nitrile couplings 225mm x 1.75m CE	225	SP175/4	per pipe 123.61
	Rocker 0.3m CE	225	SP030/5	22.47
	0.6m CE	225	SP060/5	44.92
	1.0m CE	225	SP100/5	74.87
	Short Length 0.3m CE	225	SP030/5S	57.20
	0.6m CE	225	SP060/5S	79.67
	1.0m CE	225	SP100/5S	109.61
	Couplings Spare couplings (polypropylene) with EPDM sealing rings CE	225	SC1/5	37.29
	with nitrile sealing rings CE	225	SC3/5	59.72
	Fittings 90° Bend Single Socket CE	225	SB1/5S	205.54
	Plain Ended CE	225	SB1/5	170.20
	45° Bend Single Socket CE	225	SB2/5S	205.54
	Plain Ended CE	225	SB2/5	170.20
	30° Bend Single Socket CE	225	SB3/5S	205.54
	Plain Ended CE	225	SB3/5	170.20
	15° Bend Single Socket CE	225	SB4/5S	205.54
	Plain Ended CE	225	SB4/5	170.20

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CLAY

SuperSleve

225

	Description	Nom dia mm	Cat no	Price £ per piece
	45° Oblique Junction			
	Coupling on Barrel 225mm x 100mm ♥ C E	225	SJ1/7S	286.92
	Plain Ended 225mm x 100mm ♥ * C E	225	SJ1/7	214.68
	Coupling on Barrel 225mm x 150mm ♥ C E	225	SJ1/8S	286.92
	Plain Ended 225mm x 150mm ♥ * C E	225	SJ1/8	214.68
	Coupling on Barrel and Arm 225mm x 225mm ♥ C E	225	SJ1/9D	365.08
	Plain Ended 225mm x 225mm ♥ * C E	225	SJ1/9	255.82
	90° Square Junction			
	Coupling on Barrel 225mm x 100mm ♥ C E	225	SJ3/7S	286.92
	Plain Ended 225mm x 100mm ♥ * C E	225	SJ3/7	214.68
	Coupling on Barrel 225mm x 150mm ♥ C E	225	SJ3/8S	286.92
	Plain Ended 225mm x 150mm ♥ * C E	225	SJ3/8	214.68
	Coupling on Barrel & Arm 225mm x 225mm ♥ C E	225	SJ2/9D	365.08
	Plain Ended 225mm x 225mm ♥ * C E	225	SJ2/9	255.82
	Oblique Saddle ♥ C E	225	SJS2/5	229.73
		225	SJS5/5	229.73
	Rest Bend			
	Single Socket ♥ C E	225	SBR5S	224.76
	Plain Ended ♥ * C E	225	SBR5	181.10
	Taper Pipe 150mm x 225mm ♥ C E	225	ST3/2	155.70
	Stopper ♥ C E	225	SS3/4	60.37
	Socket Adaptor for connection to traditional pipes and fittings ♥ C E	225	SA1/5	93.26











* Plain ended bends and junctions are for use with separate Nitrile couplings for increased resistance to hydrocarbons. Contact the Technical Advisory Service for further details.

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CLAY

SuperSleve 300

	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe Full Length Pipe – complete with Fitted EPDM Coupling 300mm x 2.0m ✔ CE 	300	SP7S	per pipe 273.59
	Pipe - Plain Ended – for use with separate nitrile couplings 300mm x 2.0m ✔ CE 	300	SP7	per pipe 204.44
	Rocker 0.3m ✔ CE	300	SP030/7	32.55
	0.6m ✔ CE	300	SP060/7	65.02
	1.0m ✔ CE	300	SP100/7	108.39
	Short Length 0.3m ✔ CE	300	SP030/7S	105.79
	0.6m ✔ CE	300	SP060/7S	138.30
	1.0m ✔ CE	300	SP100/7S	181.63
	Couplings Spare couplings (polypropylene) with EPDM sealing rings ✔ CE	300	SC1/7	76.61
	with nitrile sealing rings ✔ * CE	300	SC3/7	114.09
	Fittings 90° Bend Single Socket ✔ CE	300	SB1/7S	390.32
	Plain Ended ✔ * CE	300	SB1/7	309.39
	45° Bend Single Socket ✔ CE	300	SB2/7S	390.32
	Plain Ended ✔ * CE	300	SB2/7	309.39
	30° Bend Single Socket ✔ CE	300	SB3/7S	390.32
	Plain Ended ✔ * CE	300	SB3/7	309.39
	15° Bend Single Socket ✔ CE	300	SB4/7S	390.32
	Plain Ended ✔ * CE	300	SB4/7	309.39

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Fired to Perfection

CLAY

SuperSleve 300

	Description	Nom dia mm	Cat no	Price £ per piece
	45° Oblique Junction			
	Coupling on Barrel 300mm x 100mm ♥ CE	300	SJ1/14S	614.29
	Plain Ended 300mm x 100mm ♥ * CE	300	SJ1/14	523.42
	Coupling on Barrel 300mm x 150mm ♥ CE	300	SJ1/15S	614.29
	Plain Ended 300mm x 150mm ♥ * CE	300	SJ1/15	523.42
	Coupling on Barrel and Arm 300mm x 225mm ♥ CE	300	SJ1/17D	736.43
	Plain Ended 300mm x 225mm ♥ * CE	300	SJ1/17	617.52
	Coupling on Barrel and Arm 300mm x 300mm ♥ CE	300	SJ1/19D	781.33
	Plain Ended 300mm x 300mm ♥ * CE	300	SJ1/19	647.06
	90° Square Junction			
	Coupling on Barrel 300mm x 100mm ♥ CE	300	SJ3/14S	614.29
	Plain Ended 300mm x 100mm ♥ * CE	300	SJ3/14	532.38
	Coupling on Barrel 300mm x 150mm ♥ CE	300	SJ3/15S	614.29
	Plain Ended 300mm x 150mm ♥ * CE	300	SJ3/15	532.38
	Coupling on Barrel and Arm 300mm x 225mm ♥ CE	300	SJ3/17D	736.43
	Plain Ended 300mm x 225mm ♥ * CE	300	SJ3/17	617.52
	Coupling on Barrel and Arm 300mm x 300mm ♥ CE	300	SJ3/19D	781.33
	Plain Ended 300mm x 300mm ♥ * CE	300	SJ3/19	617.52
	Oblique Saddle ♥ CE	300	SJS2/7	399.71
	Square Saddle ♥ CE	300	SJS5/7	399.71
	Rest Bend			
	Single Socket ♥ CE	300	SBR7S	594.03
	Plain Ended ♥ * CE	300	SBR7	517.45




* Plain ended bends and junctions are for use with separate Nitrile couplings for increased resistance to hydrocarbons. Contact the Technical Advisory Service for further details.

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CLAY

SuperSleve 300








	Description	Nom dia mm	Cat no	Price £ per piece
	Taper Pipe to 225mm SuperSleve 225mm x 300mm ✔ CE	300	ST4/3	429.70
	Stopper ✔ CE	300	SS3/7	128.84
	Socket Adaptor for connection to traditional pipes and fittings ✔ CE	300	SA1/7	139.51

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SuperSleve Gratings & Cover Plates

	Description	Nom dia mm	Cat no	Price £ per piece
	Pedestrian Areas Only			
	Gully Grid, (Square)			
	Alloy	120	IG1	12.07
	Alloy	150	IG2	11.53
	Alloy	225	IG3	35.88
	Alloy	300	IG4	80.81
	Cast Iron	120	IG1C	12.07
	Cast Iron	150	IG2C	11.53
	Cast Iron	225	IG3C	35.88
	Cast Iron	300	IG4C	80.81
	Galvanised	150	IG2G	18.09
	Galvanised	225	IG3G	53.86
	Alloy only Gully Grid (Rectangular)			
	Alloy	265x120	IG5	24.45
	For use with: Hopper		SH3/1*	77.99
	Gully		SG3/1*	133.74
	Gully Grid, (Round)			
	Gully size mm			
	100 Alloy	140	IG6	12.07
	150 Alloy	197	IG7	18.43
	225 Alloy	284	IG8	40.13
	150 Cast Iron	140	IG6C	12.07
	150 Cast Iron	197	IG7C	18.43
	225 Cast Iron	284	IG8C	40.21
	Dish Grid, (Round)			
	For use with RDR3 dish top			
	Alloy	178	IG11	15.32
	Cast Iron	178	IG11C	15.32
	Hinged Gratings and Frames (Square)			
	Alloy	120	IH1	26.63
	Alloy	150	IH2	48.14
	Alloy	230	IH3	88.01
	Alloy	316	IH4	233.32
	Cast Iron	150	IH2C	48.14
	Cast Iron	230	IH3C	88.01
	Cast Iron	316	IH4C	233.32
	Hinged Gratings and Frames (Round)			
	Gully size mm			
	150 Alloy	193	IH6	74.83
	225 Cast Iron	265	IH7C	149.51
	300 Cast Iron	368	IH8C	376.10
	Cover Plate and Frame, (Square)			
	Alloy	120	IS1	26.82
	Alloy	150	IS2	46.29
	Alloy	225	IS3	84.70
	Cast Iron	120	IS1C	26.95
	Cast Iron	150	IS2C	46.55
	Cast Iron	225	IS3C	84.70

* PG1 discount applies

	Description	Nom dia mm	Cat no	Price £ per piece
	Cover Plate and Frame, (Round)			
	Gully size mm			
	100 Alloy	140	IS5	37.73
	150 Alloy	197	IS6	54.30
	225 Alloy	273	IS7	86.87
	150 Cast Iron	197	IS6C	54.30
	225 Cast Iron	273	IS7C	86.87
	Access Cover			
	Plate and frame	300x150	IS0*	92.11

* PG1 discount applies

Hepworth

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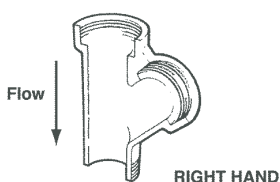
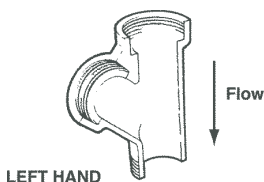
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Channels

Direction of flow is from the socket towards the spigot.

Important note:

Handing of channel and access fittings is as viewed against direction of flow.













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Channels





	Description	Nom dia mm	Cat no	Price £ per piece
Channel Pipe – Plain Ended				
	Pipe			
	0.3m	100	CPP1/1	11.66
	0.6m	100	CPP2/1	11.66
	1.0m	100	CPP3/1	16.32
	0.3m	150	CPP1/2	19.57
	0.6m	150	CPP2/2	19.57
	1.0m	150	CPP3/2	28.67
	1.0m	225	CPP3/3	68.67
	1.0m	300	CPP3/4	144.63
	Pipe – large diameter			
	1.0m	400	CPP3/5	246.78
	1.0m	450	CPP3/6	303.87
Channel Fittings – Plain Ended				
	Enlarger/Reducer			
	100mm x 150mm	100	CTP1/1	41.96
	225mm x 300mm	225	VCTP4/3	365.51
	300mm x 400mm	300	CTP1/4	616.19
	90° Bend	100	CBP1/1	16.53
	Plain ended channel bends can be used left or right handed	150	CBP1/2	28.57
		225	VCB1/3	110.70
		300	VCB1/4	225.66
	45° Bend	100	CBP2/1	16.53
		150	CBP2/2	28.57
		225	VCB2/3	110.70
		300	VCB2/4	225.66
	30° Bend	100	CBP3/1	16.53
		150	CBP3/2	28.57
		225	VCB3/3	110.70
		300	VCB3/4	225.66
	15° Bend	100	CBP4/1	16.53
		150	CBP4/2	28.57
		225	VCB4/3	110.70
		300	VCB4/4	225.66
	Oblique Junction left-hand			
	100mm x 100mm	100	CJP1/1L	31.83
	150mm x 100mm	150	CJP1/2L	54.32
	150mm x 150mm	150	CJP1/3L	54.32
	right-hand			
	100mm x 100mm	100	CJP1/1R	31.83
	150mm x 100mm	150	CJP1/2R	54.32
	150mm x 150mm	150	CJP1/3R	54.32
	Curved Square Junction left-hand			
	100mm x 100mm	100	CJP2/1L	31.83
	150mm x 100mm	150	CJP2/2L	54.32
	150mm x 150mm	150	CJP2/3L	54.32

Hepworth

Fired to Perfection

CLAY

Channels






	Description	Nom dia mm	Cat no	Price £ per piece
	Curved Square Junction right-hand			
	100mm x 100mm	100	CJP2/1R	31.83
	150mm x 100mm	150	CJP2/2R	54.32
	150mm x 150mm	150	CJP2/3R	54.32
	Channel Pipe – Socketed Pipe			
	0.3m	100	CP1/1	13.54
	0.3m	150	CP1/2	21.73
	0.3m	225	CP1/3	62.69
	0.3m	300	CP1/4	127.10
	0.6m	100	CP2/1	13.54
	0.6m	150	CP2/2	21.73
	0.6m	225	CP2/3	62.69
	0.6m	300	CP2/4	127.10
	1.0m	100	CP3/1	18.37
	1.0m	150	CP3/2	30.55
	1.0m	225	CP3/3	68.59
	1.0m	300	CP3/4	140.82
	Channel Fittings – Socketed Enlarger			
	100mm x 150mm	100	CT2/1	85.84
	150mm x 225mm	150	CT2/2	191.63
	225mm x 300mm	225	CT2/3	376.82
	Reducer			
	150mm x 100mm	150	CT1/1	85.84
	225mm x 150mm	225	CT1/2	191.63
	300mm x 225mm	300	CT1/3	376.82
	Channel Bends – Socketed 90° Bend			
	medium left-hand right-hand			
	Left-hand	100	CB1/1L	20.67
	Right-hand	100	CB1/1R	20.67
	Left-hand	150	CB1/2L	34.07
	Right-hand	150	CB1/2R	34.07
	Left-hand	225	CB1/3L	113.60
	Right-hand	225	CB1/3R	113.60
	Left-hand	300	CB1/4L	231.63
	Right-hand	300	CB1/4R	231.63
	45° Bend			
	medium left-hand right-hand			
	Left-hand	100	CB2/1L	20.67
	Right-hand	100	CB2/1R	20.67
	Left-hand	150	CB2/2L	32.59
	Right-hand	150	CB2/2R	32.59
	Left-hand	225	CB2/3L	113.60
	Right-hand	225	CB2/3R	113.60
	Left-hand	300	CB2/4L	231.63
	Right-hand	300	CB2/4R	231.63

Hepworth

Fired to Perfection

CLAY

Channels







	Description	Nom dia mm	Cat no	Price £ per piece
	30° Bend			
	medium left-hand right-hand			
	Left-hand	100	CB3/1L	20.67
	Right-hand	100	CB3/1R	20.67
	Left-hand	150	CB3/2L	32.59
	Right-hand	150	CB3/2R	32.59
	Left-hand	225	CB3/3L	113.60
	Right-hand	225	CB3/3R	113.60
	15° Bend			
	medium left-hand right-hand			
	Left-hand	100	CB4/1L	20.67
	Right-hand	100	CB4/1R	20.67
	Left-hand	150	CB4/2L	32.59
	Right-hand	150	CB4/2R	32.59
	Left-hand	225	CB4/3L	113.60
	Right-hand	225	CB4/3R	113.60
	Enlarger			
	left-hand right-hand			
	Left-hand 100mm x 150mm	100	CBT2/1L	130.69
	Left-hand 100mm x 150mm	100	CBT2/1R	130.69
	Left-hand 150mm x 225mm	150	CBT2/2L	374.49
	Right-hand 150mm x 225mm	150	CBT2/2R	374.49
	Left-hand 225mm x 300mm	225	CBT2/3L	760.04
	Right-hand 225mm x 300mm	225	CBT2/3R	760.04
	Reducer			
	left-hand right-hand			
	Price is based on larger diameter			
	Left-hand 225mm x 150mm	225	CBT1/2L	374.49
	Right-hand 225mm x 150mm	225	CBT1/2R	374.49
	Channel Junctions – Socketed			
	90° Square Junction			
	left-hand right-hand			
	Left-hand 100mm x 100mm	100	CJ2/1L	39.03
	Right-hand 100mm x 100mm	100	CJ2/1R	39.03
	Left-hand 150mm x 100mm	150	CJ2/2L	64.64
	Right-hand 150mm x 100mm	150	CJ2/2R	64.64
	Left-hand 150mm x 150mm	150	CJ2/3L	64.64
	Right-hand 150mm x 150mm	150	CJ2/3R	64.64
	Left-hand 225mm x 100mm	225	CJ2/4L	186.13
	Right-hand 225mm x 100mm	225	CJ2/4R	186.13
	Left-hand 225mm x 150mm	225	CJ2/5L	186.13
	Right-hand 225mm x 150mm	225	CJ2/5R	186.13
	Left-hand 225mm x 225mm	225	CJ2/6L	186.13
	Right-hand 225mm x 225mm	225	CJ2/6R	186.13
	Left-hand 300mm x 150mm	300	CJ2/8L	454.93
	Right-hand 300mm x 150mm	300	CJ2/8R	454.93
	Left-hand 300mm x 225mm	300	CJ2/9L	454.93
	Right-hand 300mm x 225mm	300	CJ2/9R	454.93
	Left-hand 300mm x 300mm	300	CJ2/10L	454.93
	Right-hand 300mm x 300mm	300	CJ2/10R	454.93

Hepworth

Fired to Perfection

CLAY

Channels









	Description	Nom dia mm	Cat no	Price £ per piece
	45° Oblique Junction			
	left-hand right-hand			
	Left-hand 100mm x 100mm	100	CJ1/1L	39.03
	Right-hand 100mm x 100mm	100	CJ1/1R	39.03
	Left-hand 150mm x 100mm	150	CJ1/2L	64.64
	Right-hand 150mm x 100mm	150	CJ1/2R	64.64
	Left-hand 150mm x 150mm	150	CJ1/3L	64.64
	Right-hand 150mm x 150mm	150	CJ1/3R	64.64
	Left-hand 225mm x 100mm	225	CJ1/4L	186.13
	Right-hand 225mm x 100mm	225	CJ1/4R	186.13
	Left-hand 225mm x 150mm	225	CJ1/5L	186.13
	Right-hand 225mm x 150mm	225	CJ1/5R	186.13
	Left-hand 225mm x 225mm	225	CJ1/6L	186.13
	Right-hand 225mm x 225mm	225	CJ1/6R	186.13
	Left-hand 300mm x 150mm	300	CJ1/8L	454.93
	Right-hand 300mm x 150mm	300	CJ1/8R	454.93
	Left-hand 300mm x 225mm	300	CJ1/9L	454.93
	Right-hand 300mm x 225mm	300	CJ1/9R	454.93
	Left-hand 300mm x 300mm	300	CJ1/10L	454.93
	Right-hand 300mm x 300mm	300	CJ1/10R	454.93
	45° Double Oblique Junction			
	100mm x 100mm	100	CJ3/1	58.52
	150mm x 100mm	150	CJ3/2	97.51
	150mm x 150mm	150	CJ3/3	97.51
	225mm x 150mm	225	CJ3/5	297.73
	225mm x 225mm	225	CJ3/6	297.73
	300mm x 150mm	300	CJ3/8	683.42
	300mm x 225mm	300	CJ3/9	683.42
	90° Double Square Junction			
	100mm x 100mm	100	CJ4/1	58.52
	150mm x 100mm	150	CJ4/2	97.49
	150mm x 150mm	150	CJ4/3	97.49
	225mm x 150mm	225	CJ4/5	297.73
	225mm x 225mm	225	CJ4/6	297.73
	300mm x 150mm	300	CJ4/8	683.42
	45° Breeches Oblique Junction			
	100mm x 100mm	100	CJ5/1	58.52
	150mm x 100mm	150	CJ5/2	97.49
	150mm x 150mm	150	CJ5/3	97.49
	225mm x 150mm	225	CJ5/5	297.73
	225mm x 225mm	225	CJ5/6	297.73
	300mm x 225mm	300	CJ5/9	683.42
	300mm x 300mm	300	CJ5/10	683.42
	90° Breeches Square Junction			
	100mm x 100mm	100	CJ6/1	58.52
	150mm x 100mm	150	CJ6/2	97.49
	150mm x 150mm	150	CJ6/3	97.49
	225mm x 150mm	225	CJ6/5	297.73
	225mm x 225mm	225	CJ6/6	297.73
	300mm x 300mm	300	CJ6/10	683.42

Hepworth

Fired to Perfection

CLAY

Channels

	Description	Nom dia mm	Cat no	Price £ per piece
Branch Channel Bends – Socketed				
	Half-section			
	10° left-hand			
	10° right-hand			
	Left-hand	100	CX1/1L	42.17
	Right-hand	100	CX1/1R	42.17
	Left-hand	150	CX2/1L	69.14
	Right-hand	150	CX2/1R	69.14
	30° left-hand			
	30° right-hand			
	Left-hand	100	CX1/2L	42.17
	Right-hand	100	CX1/2R	42.17
	Left-hand	150	CX2/2L	69.14
	Right-hand	150	CX2/2R	69.14
	50° left-hand			
	50° right-hand			
	Left-hand	100	CX1/3L	42.17
	Right-hand	100	CX1/3R	42.17
	Left-hand	150	CX2/3L	69.14
	Right-hand	150	CX2/3R	69.14
	70° left-hand			
	70° right-hand			
	Left-hand	100	CX1/4L	42.17
	Right-hand	100	CX1/4R	42.17
	Left-hand	150	CX2/4L	69.14
	Right-hand	150	CX2/4R	69.14
	90° left-hand			
	90° right-hand			
	Left-hand	100	CX1/5L	42.17
	Right-hand	100	CX1/5R	42.17
	Left-hand	150	CX2/5L	69.14
	Right-hand	150	CX2/5R	69.14
	115° left-hand			
	115° right-hand			
	Left-hand	100	CX1/6L	42.17
	Right-hand	100	CX1/6R	42.17
	Left-hand	150	CX2/6L	69.14
	Right-hand	150	CX2/6R	69.14
	140° left-hand			
	140° right-hand			
	Left-hand	100	CX1/7L	42.17
	Right-hand	100	CX1/7R	42.17
	Left-hand	150	CX2/7L	69.14
	Right-hand	150	CX2/7R	69.14
	165° left-hand			
	165° right-hand			
	Left-hand	100	CX1/8L	42.17
	Right-hand	100	CX1/8R	42.17
	Left-hand	150	CX2/8L	69.14
	Right-hand	150	CX2/8R	69.14

Hepworth

Fired to Perfection

CLAY

Channels







	Description	Nom dia mm	Cat no	Price £ per piece
	Three-quarter-section			
	10° left-hand			
	10° right-hand			
	Left-hand	100	CX1AL	46.54
	Right-hand	100	CX1AR	46.54
	Left-hand	150	CX2AL	78.13
	Right-hand	150	CX2AR	78.13
	30° left-hand			
	30° right-hand			
	Left-hand	100	CX1BL	46.54
	Right-hand	100	CX1BR	46.54
	Left-hand	150	CX2BL	78.13
	Right-hand	150	CX2BR	78.13
	50° left-hand			
	50° right-hand			
	Left-hand	100	CX1CL	46.54
	Right-hand	100	CX1CR	46.54
	Left-hand	150	CX2CL	78.13
	Right-hand	150	CX2CR	78.13
	70° left-hand			
	70° right-hand			
	Left-hand	100	CX1DL	46.54
	Right-hand	100	CX1DR	46.54
	Left-hand	150	CX2DL	78.13
	Right-hand	150	CX2DR	78.13
	90° left-hand			
	90° right-hand			
	Left-hand	100	CX1EL	46.54
	Right-hand	100	CX1ER	46.54
	Left-hand	150	CX2EL	78.13
	Right-hand	150	CX2ER	78.13
	115° left-hand			
	115° right-hand			
	Left-hand	100	CX1FL	46.54
	Right-hand	100	CX1FR	46.54
	Left-hand	150	CX2FL	78.13
	Right-hand	150	CX2FR	78.13
	140° left-hand			
	140° right-hand			
	Left-hand	100	CX1GL	46.54
	Right-hand	100	CX1GR	46.54
	Left-hand	150	CX2GL	78.13
	Right-hand	150	CX2GR	78.13
	165° left-hand			
	165° right-hand			
	Left-hand	100	CX1HL	46.54
	Right-hand	100	CX1HR	46.54
	Left-hand	150	CX2HL	78.13
	Right-hand	150	CX2HR	78.13

Hepworth

Fired to Perfection

CLAY

Yard / Road Gullies



Description					Nom dia mm	Cat no	Price £ per piece
Yard Gullies							
	Yard Gully						
	Supplied complete with grating and frame (A15) suitable for pedestrian and domestic areas						
	Internal dia mm	Internal depth mm	Back Inlet dia mm	Outlet dia mm			
	225	585	—	100	100	RGP5	312.22
	225	585	100	100	100	RGP5B	478.89
	225	585	—	150	150	RGP7	312.22
	225	585	150	150	150	RGP7B	490.91
	Supplied complete with grating and frame (B125) suitable for pedestrian areas and car parks that are used occasionally						
	225	585	—	100	100	RGP6	441.38
	225	585	100	100	100	RGP6B	619.79
	225	585	—	150	150	RGP8	483.62
	225	585	150	150	150	RGP8B	631.85
Yard Gully Extras							
	Raising Piece						
	300mm Plain Raising Piece				225	SP030/5	22.47
	600mm Plain Raising Piece				225	SP060/5	44.92
	Spare Couplings EPDM				225	SC1/5	37.29
	Combined Filter and Silt Bucket				205	IBP3	112.90
	Yard Gully						
	Round with rodding eye and stopper						
	Internal dia mm	Internal depth mm	Back Inlet dia mm	Outlet dia mm			
	225	585	—	100	100	RGP1	257.27
	225	585	—	150	150	RGP2	324.85
	Grating and Frame						
	Grating and frame (A15) suitable for pedestrian and domestic areas				—	RGP3	146.68
	Grating and frame (B125) suitable for pedestrian areas and car parks that are used occasionally				—	RGP4	240.15





Hepworth

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CLAY

Yard / Road Gullies


Description					Nom dia mm	Cat no	Price £ per piece
Road Gullies							
	Road Gully						
	Round with rodding eye and stopper						
	Internal dia mm	Internal depth mm	Outlet dia mm	Pack Qty			
	300	600	100	16	100	RGR1	300.29
	300	600	150	16	150	RGR2	307.51
	400	750	150	12	150	RGR3	356.65
	450	900	150	6	150	RGR4	482.52
	Spare Stopper						
	for Road and Yard Gully				100	RSG1	10.71

Description			Nom dia mm	Cat no	Price £ per piece
	Plastic Road Gullies				
	Polyethylene Gully Trapped 150mm SuperSleve outlet Internal dia 375mm				
		Internal depth 750mm	150	MGP2/2	156.39
	Clay Traps				
	Universal Grease Trap 550mm deep Supplied complete including filter basket, spatula, cover and frame and 100/110 conversion adaptors CE				
		Internal length 600mm	100	RGU1	2458.49
		Internal width 450mm			
	Spare Cover and Frame			IGUC1	248.77
	Spare Filter Basket and Spatula			RGUFB	423.02




Hepworth
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CLAY

HepGuard

Description	Nom dia mm	Cat no	Price £ per piece
 Surface Box (polypropylene) Plain #	150	GSB1	59.37

Are to be withdrawn from stock and are subject to availability.













Description		Nom dia mm	Cat no	Price £ per piece
Pipe				per pipe
	Perforated – Plain Ended			
	Standard 100mm/150mm diameter coupling required from the SuperSleeve range			
	100mm x 1.6m perforated	100	LP1	36.72
	150mm x 1.75m perforated	150	LP2	72.96
	Perforated – complete with Fitted EPDM Coupling			
	225mm x 1.75m perforated	225	LP175/3	154.41
	300mm x 2.00m perforated	300	LP200/4	343.53
	Important note: Stoppers and fittings for HepLine subsoil drainage systems are available from the SuperSleeve Range			

Hepworth

Fired to Perfection

CLAY

Unjointed

	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe			
	Standard Pipe Length			per pipe
	1.0m			
	♥ •	100	RP1	29.94
	♥ •	150	RP100/2	46.06
	Fittings			
	Socket Adaptor			
	Connects SuperSleeve to traditional pipes + fittings			
	♥	100	SA1/1*	26.52
	♥	150	SA1/2	40.90
	♥	225	SA1/5	93.26
	♥	300	SA1/7	139.51
	Interceptor – Winsor			
	With fall between inlet and outlet c/w stopper			
	♥ †	100	RI1/1	240.09
	♥ †	150	RI1/2	346.18
	†	225	RI1/3	1080.42
	Interceptor – Kenon			
	With fall between inlet and outlet c/w stopper			
	♥ †	100	RI2/1	240.09
	♥ †	150	RI2/2	346.18
	Interceptor – Reverse Action			
	With fall between inlet and outlet c/w stopper			
	♥ †	100	RI3/1	240.09
	♥ †	150	RI3/2	346.18
	Square Raising Piece			
	Height			
	75mm	150	RRS2/1	42.13
	♥	150	RRS2/2	42.13
	150mm	150	RRS2/2	42.13
	♥	150	RRS2/3	42.13
	225mm	150	RRS2/3	42.13
	♥	150	RRS2/4	42.13
	300mm	150	RRS2/4	42.13
	♥	225	RRS3/1	91.77
	♥	225	RRS3/2	91.77
	150mm	225	RRS3/2	91.77
	Traps, Gullies			
	Dish Tops			
	♥	100	RDR2	119.24
	♥	150	RDR3	119.24






• Subject to extended delivery period. † Due to the manufacturing process size tolerances and appearance on this product can vary. * PG1 discount applies.

Hepworth

Fired to Perfection

CLAY

Clayware Accessories

	Description	Nom dia mm	Cat no	Price £ per piece
	Pipe Cutter - Lever			
	Cuts 100mm SuperSleeve	100	MPC1*	250.23
	Cuts 100 and 150mm SuperSleeve	150	MPC2	386.85
	Pipe Trimmer			
	100mm/150mm	150	MPT1	159.21
	Lever Locking Stoppers			
	Pipe size mm			
	100	140	IL1	144.16
	150	188	IL2	199.19
	Lubricant			
	1 kilo – Pack quantity 10		SL1	16.05
	2.5 kilo – Pack quantity 6		SL2	39.80
	High Performance Jointing Lubricant			
	recommended for nitrile seals cold and/or wet weather			
	– 1 kilo		SL1C	55.83

*PG1 discount applies to this item only

Hepworth

Fired to Perfection

CLAY

Inspection Chambers












	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	Mini Access Chamber Up to 600mm deep				
	Polypropylene Mini Access Chamber 300mm diameter, depth 600mm. 100/110mm inlets conversion adaptors supplied. Complete unit including base unit, 2 raising pieces with cover and frame	100/110	SDAC1/1	1	399.05
	Polymer Cover and Frame (airtight) 345mm x 345mm square. Effective height 85mm		SDC3	1	190.73
	Raising Piece, with rubber sealing ring Effective height 150mm		SDC4	1	81.04
	Base Unit 215mm deep with two 100/110mm flexible inlets allowing 10° of movement. Conversion adaptors supplied	100/110	SDC5	1	190.73
	Accessories Spare Screws for mini access chamber cover and frame		SKW1	1	1.41

Hepworth

Fired to Perfection

CLAY

Inspection Chambers







	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	PPIC Inspection Chamber Up to 1.2m deep				
	100/110mm PPIC Polypropylene Inspection Chamber 475mm diameter, supplied with 4 inlet stoppers.				
	940mm deep, with 5 100/110mm inlets. Conversion adaptors supplied.	100/110	SPIC1/1	1	589.96
	595mm deep, with 5 100/110mm inlets. Conversion adaptors supplied	100/110	SPIC2/1	1	444.16
	Mixed Base PPIC Polypropylene Inspection Chamber 475mm diameter supplied with 4 inlet stoppers.				
	1030mm deep, with 150/160 straight through main channel with 2x150/160 branches at 90° & 2x100/110 branches at 45°. Conversion adaptors supplied	100/110 150/160	SPIC1/2	1	624.69
	Raising Piece 175mm high		SPIC4	1	79.66
	Sealing Ring for Raising Piece		SPIC5	1	27.46
	Base 225mm deep, with 5 100/110 inlets. Conversion adaptors and 4 inlet stoppers supplied	100/110	SPIC6/1	1	260.24
	Mixed Base 315mm deep, with 150/160mm straight through main channel with 2x150/160 branches at 90° and 2x100/110 branches at 45°. Conversion adaptors and 4 inlet stoppers supplied	100/150	SPIC6/2	1	380.14
	Inlet Adaptor 150mm to 100mm	150	SPIC7	1	50.45
	Extra Stopper 100mm – Green	100	UGS	1	12.14
	150mm – Yellow	150	UYS	1	24.52
	Extra Conversion Adaptor 100mm to 110mm	100	M09H BL	1	12.14
	150mm to 160mm	150	M09J BL	1	24.52

Hepworth

Fired to Perfection

CLAY

Inspection Chambers












	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	Round Ductile Iron Cover and Plastics Frame Cover loading EN124 A15 35kN Includes security clips for additional safety		SPK8	1	195.44
	Round Ductile Iron Cover and Plastics Frame Cover loading EN124 B125 Includes security clips for additional safety		SPK9	1	323.01
	Square Ductile Iron Cover and Frame (airtight) Cover loading EN124 A15 35kN Includes security clips for additional safety		SPKS8	1	290.77
	Spare Security Clip for SPK8 and SPK9		SPK8+9CLIP	1	10.24
	Spare frame for SPK8, SPK9 and SPK10		UCIF	1	47.77
	Accessories Spare screws for SPKS8		SKW3	1	1.41

Hepworth

Fired to Perfection

CLAY

Inspection Chambers









Description		Nom dia mm	Cat no	Pack qty	Price £ per piece
Non Man-Entry Inspection Chambers: Range 450 – 450mm diameter shaft for use with 100mm SuperSleeve or 150mm SuperSleeve to a maximum invert depth of 3 metres Range 450 is approved and Kitemarked to BS EN 13598-2					
Base Options D/S Equal Inspection Chamber Base – 100mm or 150mm straight channel, for use with 100mm or 150mm SuperSleeve. Supplied complete with a base-to-shaft sealing ring 					
 		100	44NE310	1	474.22
		150	46NE310	1	604.71
D/S Equal Inspection Chamber Base – 100mm straight channel with one 100mm x 45° and one 100mm x 90° left hand branch entry, for use with 100mm SuperSleeve components. Supplied complete with a base to shaft sealing ring and one 100mm blank-off plug for use in unused side entry 					
		100	44NE314	1	480.07
D/S Equal Inspection Chamber Base – 100mm straight channel with one 100mm x 45° and one 100mm x 90° right hand branch entry for use with 100mm SuperSleeve components. Supplied complete with a base to shaft sealing ring and one 100mm blank-off plug for use in unused side entry 					
		100	44NE315	1	480.07
D/S Equal Inspection Chamber Base – 100mm straight channel with two 100mm x 45° and 2 100mm x 90° left/right hand branch entries, for use with 100mm SuperSleeve components. Supplied complete with a base to shaft sealing ring and 3 100mm blank-off plugs for use in unused side entry 					
		100	44NE316	1	495.91
D/S Equal Inspection Chamber Base – 150mm straight channel with one 100mm x 45° and one 150mm x 90° left hand branch entry, for use with 100/150mm SuperSleeve components. Supplied complete with a base to shaft sealing ring and one 100mm blank-off plug for use in unused side entry 					
		150	46NE317	1	653.54

Hepworth

Fired to Perfection

CLAY

Inspection Chambers

	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	D/S UnEqual Inspection Chamber Base – 150mm straight channel with one 100mm x 45° and one 150mm x 90° right hand branch entry, for use with 100/150mm SuperSleve components. Supplied complete with a base to shaft sealing ring and one 100mm blank-off plug for use in unused side entry 	150	46NE318	1	653.54
	D/S UnEqual Inspection Chamber Base – 150mm straight channel with two 100mm x 45° and 2 150mm x 90° left/right hand entries, for use with 100/150mm SuperSleve components. Supplied complete with a base to shaft sealing ring and 2 100mm and one 150mm blank-off plugs for use in unused side entry 	150	46NE319	1	705.54
	Shaft Options P/E Inspection Chamber Shaft – 450mm diameter x 3 metres long for use with all types of Range 450 bases 	450	40NE300	1	387.33
	Restriction Access Cap – for use with 40NE300 shaft sections, restricts access to 350mm, supplied with one 450mm sealing ring	450	40NE930	1	226.21
	Spares Chamber Base to Shaft Seal – 450mm diameter for use with 40NE300	-	450TW117*	1	40.90









* TWI discount applies

Hepworth

Fired to Perfection

CLAY

Inspection Chambers






Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
Non Man-Entry Inspection Chambers: Range 600 – 600mm dia shaft for use with 150mm SuperSleve (via adaptor TA/2), 225mm SuperSleve (via adaptor TA/4) or 300mm SuperSleve (via adaptor TA/7) to a maximum invert depth of 3 metres Range 600 is approved and Kitemarked to BS EN 13598-2				
Base Options				
 D/S Equal Inspection Chamber Base – straight channel for use with 150mm SuperSleve (via TA/2), 225mm SuperSleve (via TA/4) or 300mm SuperSleve (via TA/7) components. Supplied complete with a base to shaft sealing ring.				
For use with 150mm SuperSleve (via TA/2) components 	150	66NE300	1	1626.99
For use with 225mm SuperSleve (via TA/4) components 	225	69NE300	1	1660.26
For use with 300mm SuperSleve (via TA/7) components 	300	612NE300	1	1693.42
 D/S Equal Inspection Chamber Base – bent 90° channel for use with 150mm SuperSleve (via TA/2), 225mm SuperSleve (via TA/4) or 300mm SuperSleve (via TA/7) components. Supplied complete with a base to shaft sealing ring.				
For use with 150mm SuperSleve (via TA/2) components 	150	66NE314	1	1626.99
For use with 225mm SuperSleve (via TA/4) components 	225	69NE314	1	1660.26
For use with 300mm SuperSleve (via TA/7) components 	300	612NE314	1	1693.42

Hepworth

Fired to Perfection

CLAY

Inspection Chambers

	Description	Nom dia mm	Cat no	Pack qty	Price £ per piece
	D/S Equal Inspection Chamber Base – bent 30° channel for use with 150mm SuperSleve (via TA/2), 225mm SuperSleve (via TA/4) or 300mm SuperSleve (via TA/7) components. Supplied complete with a base to shaft sealing ring.				
	For use with 150mm SuperSleve (via TA/2) components	150	66NE315	1	1626.99
	♥				
	For use with 225mm SuperSleve (via TA/4) components	225	69NE315	1	1660.26
	♥				
	For use with 300mm SuperSleve (via TA/7) components	300	612NE315	1	1693.42
	♥				
	D/S Equal Inspection Chamber Base – straight channel, with two equal 90° left/right hand branch entries, for use with 150mm SuperSleve (via TA/2), 225mm SuperSleve (via TA/4) or 300mm SuperSleve (via TA/7) components. Supplied complete with a base to shaft sealing ring.				
	For use with 150mm SuperSleve (via TA/2) components	150	66NE316	1	1626.99
	♥				
	For use with 225mm SuperSleve (via TA/4) components	225	69NE316	1	1660.26
	♥				
	For use with 300mm SuperSleve (via TA/7) components	300	612NE316	1	1693.42
	♥				
Shaft Options					
	P/E Inspection Chamber Shaft – 600mm diameter x 3 metres long for use with all types of Range 600 bases	600	60NE003	1	711.50
	Restriction Access Cap – for use with 60NE003 shaft sections, restricts access to 350mm, supplied with one 600mm sealing ring	600	60NE930	1	183.60
Spares					
	Chamber Base to Shaft seal – 600mm diameter for use with 60NE003	–	600TW117*	1	100.12



* TWI discount applies

Hepworth

Fired to Perfection

CLAY

Inspection Chambers

Description		Nom dia mm	Cat no	Pack qty	Price £ per piece
Ancillaries					
	Range 600 Adaptor to SuperSleeve 150, 225 and 300mm				
	– adapts the Range 600 inlet diameter to accept SuperSleeve	150	TA/2	1	25.03
		225	TA/4	1	37.51
		300	TA/7	1	81.28
Non Man-Entry Inspection Chambers					
– for connecting 100/150mm SuperSleeve pipe to IC Ranges 450 and 600 shaft sections					
Use the following components, along with the SA15/1 / SA15/2 adaptors					
– refer to the Product Technical Guides for full instructions					
	Connector Kit	110	NE950	1	51.34
		160	NE960	1	78.40

Ordering and Delivery

Mechanical Off-Loading by Trailer Mounted Forklift (on request)

Please note that it is our policy not to offer mechanical off-loading facilities for delivery to branch. It is available on request for direct to site deliveries only.

You should be aware that there is limited availability of mechanical off-load vehicles, and in busy periods there may be a lead time for this service.

A stable, clean and level surface is required for operation of the trailer mounted forklift equipment Drainage is ideally off-loaded by forklift or by M.O.L vehicle.

Guide to Good Drainage Ordering

To help us improve our service to you, our customers, please take the time to ensure that you provide us with the following information when placing your order.

- Completed purchase order number
- Customer's name, address and post code for delivery
- Requested delivery date
- Special delivery instructions, times, access, vehicles
- State units on all orders
- Line by line pricing, total net value and DCA No. as applicable
- Your name, telephone and email address to resolve any mismatching details

Catalogue numbers always override product descriptions.

Ordering Pack and Pallet Quantities

See next pages (48-49) as a quick guide for pack, pallet quantities and values for top selling products.



Full and part pack quantities, catalogue nos. and values

Pipes		Cat no	No. per pack	Approx metres per pack	Price £
SuperSleeve	100mm x 1.6m	SP1	102	163	2439.84
	100mm x 1.6m	SP1	51	82	1219.92
	150mm x 1.75m	SP2	55	96	2661.45
	150mm x 1.75m	SP2	33	58	1596.87
	225mm x 1.75m	SP175/4S	24	42	3753.12
	225mm x 1.75m	SP175/4S	12	21	1876.56
	300mm x 2.0m	SP7S	15	30	4103.85
	300mm x 2.0m	SP7S	9	18	2462.31
	300mm x 2.0m	SP7S	6	12	1641.54
HepLine	100mm x 1.6m	LP1	51	82	1872.72
	150mm x 1.75m	LP2	33	58	2407.68
	225mm x 1.75m	LP175/3	24	42	3705.84
	300mm x 2.0m	LP200/4	15	30	5152.95

Couplings		Cat no	No. per bag	No. per pallet	Price £
SuperSleeve	100mm	SC1/1	25	1300	14417.00
Couplings	150mm	SC1/2	25	450	8748.00
EPDM	225mm	SC1/5	4	160	5966.40
	300mm	SC1/7	3	90	6894.90
Adaptor from SuperSleeve to HepSleeve	100mm	SA3/1	20	960	11769.60
	150mm	SA3/2	25	400	18928.00
SuperSleeve Adaptors to Soil	100mm	SA9	25	1200	40188.00
	150mm	SA10	30	480	22713.60

Packs of Fittings	Cat no	No. per pallet	Price £
SuperSleeve HouseDrain			
90 Bend - Single Socket	SDB1/1S	249	7980.45
45 Bend - Single Socket	SDB2/1S	354	11345.70
30 Bend - Single Socket	SDB3/1S	376	12050.80
15 Bend - Single Socket	SDB4/1S	408	13076.40
Flexible Bend	SFB1/1	5	250.25
45 Oblique Junction - Double Socket	SDJ1/1D	120	8106.00
90 Curved Square Junction - Double Socket	SDJ2/1D	120	8106.00
Rest Bend - Single Socket	SDBR1	150	7219.50
Taper Pipe - Single Socket	SDT2/1	196	12412.68
Low Back P Trap - Single Socket	SDG1/1	110	6184.20
Inlet Gully	SDG3/1	54	9602.28

Full and part pack quantities, catalogue nos. and values

Inspection Chambers	Cat no	No. per pallet	Price £
MAC – Mini Access Chamber	SDAC1/1	12	4788.60
MAC – Raising Piece	SDC4	4	324.16
PPIC – Chamber, 940mm deep	SPIC1/1	8	4719.68
PPIC – Chamber, 595mm deep	SPIC2/1	12	5329.92
PPIC – Raising Piece	SPIC4	40	3186.40
PPIC – 100mm Base only	SPIC6/1	40	10409.60

Packs of Fittings (Plain Ended)	Cat no	No. per pallet	Price £
SuperSleeve HouseDrain 100mm			
90 Bend	SB1/1	360	7304.40
45 Bend	SB2/1	510	10347.90
30 Bend	SB3/1	510	10347.90
15 Bend	SB4/1	510	10347.90
Oblique Junction	SJ1/1	210	9208.50
Curved Square Junction	SJ2/1	210	9208.50
Rectangular Hopper	SH3/1	175	13648.25
Socket Adaptor	SA1/1	220	5834.40
SuperSleeve 150mm			
90 Bend	SB1/2	108	4354.56
45 Bend	SB2/2	176	7096.32
30 Bend	SB3/2	220	8870.40
15 Bend	SB4/2	220	8870.40
Oblique Junction, 150 x 100mm	SJ1/2	84	4532.64
Oblique Junction, 150 x 150mm	SJ1/3	56	3317.44
Curved Square Junction, 150 x 150mm	SJ2/2	84	4532.64
Curved Square Junction, 150 x 100mm	SJ2/3	56	3317.44
Rest Bend	SBR2	60	3109.20
Socket Adaptor	SA1/2	96	3926.40

Channel Pipes	Cat no	No. per Pallet	Price £
Plain End			
100mm x 0.6m	CPP2/1	204	2378.64
100mm x 1.0m	CPP3/1	102	1664.64
150mm x 0.6m	CPP2/2	100	1957.00
150mm x 1.0m	CPP3/2	100	2867.00
Socketed			
100mm x 0.6m	CP2/1	110	1489.40
100mm x 1.0m	CP3/1	110	2020.70
150mm x 0.6m	CP2/2	65	1412.45
150mm x 1.0m	CP3/2	65	1985.75

Acceptance

a) British Standards Institution

♥ Hepworth Clay Drainage Systems comply, where applicable, with the requirements of the following British Standards:

SuperSleve

BS EN 295-1:2013

Vitrified clay pipes and fittings and pipe joints for drains and sewers.

Gullies, Unjointed

BS 65:1991

Specification for vitrified clay pipes and fittings, also flexible mechanical joints for use solely with surface water pipes and fittings.

HepLine

BS EN 295-5:2013

Vitrified clay pipes and fittings and pipe joints for drains and sewers. Requirements for perforated vitrified clay pipes and fittings.

b) CE Mark

CE – As of the 1st July 2013, the Construction Products Regulation (CPR) came into force. It is mandatory for any construction product covered by a harmonised European Norm (hEN) to have a Declaration of Performance (DoP) and an accompanying CE mark.

The product standards and ranges covered by the CPR and identified in this price list are:

BS EN 295-1:2013

SuperSleve 100 – 300mm diameter

BS EN 295-5:2013

HepLine 100 – 300mm diameter

The CE is also marked on the actual product or product packaging. The specific DoP and CE mark details can be found and downloaded via www.hepworthclay.co.uk

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40NE300	387.33	43	CB4/1R	20.67	28	CJ2/8L	454.93	28
40NE930	226.21	43	CB4/2L	32.59	28	CJ2/8R	454.93	28
44NE314	480.07	42	CB4/2R	32.59	28	CJ2/9L	454.93	28
44NE310	474.22	42	CB4/3L	113.60	28	CJ2/9R	454.93	28
44NE315	480.07	42	CB4/3R	113.60	28	CJ2/10L	454.93	28
44NE316	495.91	42	CB4/4L	231.63	28	CJ2/10R	454.93	28
46NE310	604.71	42	CB4/4R	231.63	28	CJ3/1	58.52	29
46NE317	653.54	42	CBP1/1	16.53	26	CJ3/2	97.51	29
46NE318	653.54	43	CBP1/2	28.57	26	CJ3/3	97.51	29
46NE319	705.54	43	CBP2/1	16.53	26	CJ3/5	297.73	29
60NE003	711.50	45	CBP2/2	28.57	26	CJ3/6	297.73	29
60NE930	183.60	45	CBP3/1	16.53	26	CJ3/8	683.42	29
66NE300	1626.99	44	CBP3/2	28.57	26	CJ3/9	683.42	29
66NE314	1626.99	44	CBP4/1	16.53	26	CJ4/1	58.52	29
66NE315	1626.99	45	CBP4/2	28.57	26	CJ4/2	97.49	29
66NE316	1626.99	45	CBT1/2L	374.49	28	CJ4/3	97.49	29
69NE300	1660.26	44	CBT1/2R	374.49	28	CJ4/5	297.73	29
69NE314	1660.26	44	CBT2/1L	130.69	28	CJ4/6	297.73	29
69NE315	1660.26	45	CBT2/1R	130.69	28	CJ4/8	683.42	29
69NE316	1660.26	45	CBT2/2L	374.49	28	CJ5/1	58.52	29
450TW117*	40.90	43	CBT2/2R	374.49	28	CJ5/2	97.49	29
600TW117*	100.12	45	CBT2/3L	760.04	28	CJ5/3	97.49	29
612NE300	1693.42	44	CBT2/3R	760.04	28	CJ5/5	297.73	29
612NE314	1693.42	44	CJ1/1L	39.03	29	CJ5/6	297.73	29
612NE315	1693.42	45	CJ1/1R	39.03	29	CJ5/9	683.42	29
612NE316	1693.42	45	CJ1/2L	64.64	29	CJ5/10	683.42	29
IG1P	12.14	11	CJ1/2R	64.64	29	CJ6/1	58.52	29
410456*	7.09	11	CJ1/3L	64.64	29	CJ6/2	97.49	29
CB1/1L	20.67	27	CJ1/3R	64.64	29	CJ6/3	97.49	29
CB1/1R	20.67	27	CJ1/4L	186.13	29	CJ6/5	297.73	29
CB1/2L	34.07	27	CJ1/4R	186.13	29	CJ6/6	297.73	29
CB1/2R	34.07	27	CJ1/5L	186.13	29	CJ6/10	683.42	29
CB1/3L	113.60	27	CJ1/5R	186.13	29	CJP1/1L	31.83	26
CB1/3R	113.60	27	CJ1/6L	186.13	29	CJP1/1R	31.83	26
CB1/4L	231.63	27	CJ1/6R	186.13	29	CJP1/2L	54.32	26
CB1/4R	231.63	27	CJ1/8L	454.93	29	CJP1/2R	54.32	26
CB2/1L	20.67	27	CJ1/8R	454.93	29	CJP1/3L	54.32	26
CB2/1R	20.67	27	CJ1/9L	454.93	29	CJP1/3R	54.32	26
CB2/2L	32.59	27	CJ1/9R	454.93	29	CJP2/1L	31.83	26
CB2/2R	32.59	27	CJ1/10L	454.93	29	CJP2/1R	31.83	27
CB2/3L	113.60	27	CJ1/10R	454.93	29	CJP2/2L	54.32	26
CB2/3R	113.60	27	CJ2/1L	39.03	28	CJP2/2R	54.32	27
CB2/4L	231.63	27	CJ2/1R	39.03	28	CJP2/3L	54.32	26
CB2/4R	231.63	27	CJ2/2L	64.64	28	CJP2/3R	54.32	27
CB3/1L	20.67	28	CJ2/2R	64.64	28	CP1/1	13.54	27
CB3/1R	20.67	28	CJ2/3L	64.64	28	CP1/2	21.73	27
CB3/2L	32.59	28	CJ2/3R	64.64	28	CP1/3	62.69	27
CB3/2R	32.59	28	CJ2/4L	186.13	28	CP1/4	127.10	27
CB3/3L	113.60	28	CJ2/4R	186.13	28	CP2/1	13.54	27
CB3/3R	113.60	28	CJ2/5L	186.13	28	CP2/2	21.73	27
CB3/4L	231.63	28	CJ2/5R	186.13	28	CP2/3	62.69	27
CB3/4R	231.63	28	CJ2/6L	186.13	28	CP2/4	127.10	27
CB4/1L	20.67	28	CJ2/6R	186.13	28	CP3/1	18.37	27

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CP3/4	140.82	27	CX2/2L	69.14	30	IG8C	40.21	23
CPP1/1	11.66	26	CX2/2R	69.14	30	IG11	15.32	23
CPP1/2	19.57	26	CX2/3L	69.14	30	IG11C	15.32	23
CPP2/1	11.66	26	CX2/3R	69.14	30	IGUC1	248.77	34
CPP2/2	19.57	26	CX2/4L	69.14	30	IH1	26.63	23
CPP3/1	16.32	26	CX2/4R	69.14	30	IH1*	26.63	12
CPP3/2	28.67	26	CX2/5L	69.14	30	IH1*	26.63	11
CPP3/3	68.67	26	CX2/5R	69.14	30	IH2	48.14	23
CPP3/4	144.63	26	CX2/6L	69.14	30	IH2*	48.14	11
CPP3/5	246.78	26	CX2/6R	69.14	30	IH2C	48.14	23
CPP3/6	303.87	26	CX2/7L	69.14	30	IH3	88.01	23
CT1/1	85.84	27	CX2/7R	69.14	30	IH3C	88.01	23
CT1/2	191.63	27	CX2/8L	69.14	30	IH4	233.32	23
CT1/3	376.82	27	CX2/8R	69.14	30	IH4C	233.32	23
CT2/1	85.84	27	CX2AL	78.13	31	IH6	74.83	23
CT2/2	191.63	27	CX2AR	78.13	31	IH7C	149.51	23
CT2/3	376.82	27	CX2BL	78.13	31	IH8C	376.10	23
CTP1/1	41.96	26	CX2BR	78.13	31	IL1	144.16	38
CTP1/4	616.19	26	CX2CL	78.13	31	IL2	199.19	38
CX1/1L	42.17	30	CX2CR	78.13	31	IS0	92.11	14
CX1/1R	42.17	30	CX2DL	78.13	31	IS0*	92.11	24
CX1/2L	42.17	30	CX2DR	78.13	31	IS0*	92.11	17
CX1/2R	42.17	30	CX2EL	78.13	31	IS1	26.82	23
CX1/3L	42.17	30	CX2ER	78.13	31	IS1*	26.82	12
CX1/3R	42.17	30	CX2FL	78.13	31	IS1*	26.82	11
CX1/4L	42.17	30	CX2FR	78.13	31	IS1C	26.95	23
CX1/4R	42.17	30	CX2GL	78.13	31	IS2	46.29	23
CX1/5L	42.17	30	CX2GR	78.13	31	IS2*	46.29	11
CX1/5R	42.17	30	CX2HL	78.13	31	IS2*	46.29	12
CX1/6L	42.17	30	CX2HR	78.13	31	IS2*	46.29	12
CX1/6R	42.17	30	GSB1	59.37	35	IS2C	46.55	23
CX1/7L	42.17	30	IBP3	112.90	32	IS3	84.70	23
CX1/7R	42.17	30	IG1	12.07	23	IS3C	84.70	23
CX1/8L	42.17	30	IG1C	12.07	23	IS5	37.73	24
CX1/8R	42.17	30	IG1P	12.14	12	IS6	54.30	24
CX1AL	46.54	31	IG1P*	12.14	16	IS6C	54.30	24
CX1AR	46.54	31	IG2	11.53	23	IS7	86.87	24
CX1BL	46.54	31	IG2*	11.53	12	IS7C	86.87	24
CX1BR	46.54	31	IG2*	11.53	12	LP1	36.72	36
CX1CL	46.54	31	IG2*	11.53	11	LP2	72.96	36
CX1CR	46.54	31	IG2C	11.53	23	LP175/3	154.41	36
CX1DL	46.54	31	IG2G	18.09	23	LP200/4	343.53	36
CX1DR	46.54	31	IG3	35.88	23	M09H BL	12.14	40
CX1EL	46.54	31	IG3C	35.88	23	M09J BL	24.52	41
CX1ER	46.54	31	IG3G	53.86	23	MGP2/2	156.39	34
CX1FL	46.54	31	IG4	80.81	23	MPC1*	250.23	38
CX1FR	46.54	31	IG4C	80.81	23	MPC2	386.85	38
CX1GL	46.54	31	IG5	24.45	23	MPT1	159.21	38
CX1GR	46.54	31	IG6	12.07	23	NE950	51.34	46
CX1HL	46.54	31	IG6C	12.07	23	NE960	78.40	46
CX1HR	46.54	31	IG7	18.43	23	QB1	12.14	11

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RGP1	257.27	32	SA3/1	12.26	13	SC4/1	33.49	13
RGP2	324.85	32	SA3/2	47.32	17	SC4/2	47.32	17
RGP3	146.68	32	SA9	33.49	13	SDAC1/1	399.05	39
RGP4	240.15	32	SA10	47.32	17	SDB1/1S	32.05	8
RGP5	312.22	32	SA11	33.49	13	SDB2/1S	32.05	8
RGP5B	478.89	32	SA14/1	33.49	13	SDB3/1S	32.05	8
RGP6	441.38	32	SA14/2	47.32	17	SDB4/1S	32.05	8
RGP6B	619.79	32	SA15/1	33.49	13	SDBR1	48.13	9
RGP7	312.22	32	SA15/2	47.32	17	SDC3	190.73	39
RGP7B	490.91	32	SA21	47.32	17	SDC4	81.04	39
RGP8	483.62	32	SB2/1	20.29	8	SDC5	190.73	39
RGP8B	631.85	32	SB1/1	20.29	8	SDC6	23.13	10
RGR1	300.29	33	SB1/2	40.32	15	SDG1/1	56.22	9
RGR2	307.51	33	SB1/5	170.20	18	SDG2/1	146.76	10
RGR3	356.65	33	SB1/5S	205.54	18	SDG2/2	93.97	10
RGR4	482.52	33	SB1/7	309.39	20	SDG2/3	154.29	10
RGU1	2458.49	34	SB1/7S	390.32	20	SDG2/4	30.72	10
RGUFB	423.02	34	SB2/2	40.32	15	SDG2/4	30.72	10
RP1	29.94	37	SB2/5	170.20	18	SDG2/5	36.85	10
RP100/2	46.06	37	SB2/5S	205.54	18	SDG2/5	36.85	10
RP100/3	96.70	37	SB2/7	309.39	20	SDG2/6	60.41	10
RP100/4	152.97	37	SB2/7S	390.32	20	SDG3/1	177.82	10
RRS2/1*	42.13	11	SB3/1	20.29	8	SDG3/2	191.65	10
RRS2/2*	42.13	11	SB3/2	40.32	15	SDG10	43.04	10
RRS2/3*	42.13	11	SB3/5	170.20	18	SDJ1/1D	67.55	8
RRS2/4*	42.13	11	SB3/5S	205.54	18	SDJ2/1D	67.55	8
RSG1	10.71	33	SB3/7	309.39	20	SDT2/1	63.33	9
SA1/1	26.52	9	SB3/7S	390.32	20	SFB1/1	50.05	8
RAT/FM	401.55	9	SB4/1	20.29	8	SG1/1	43.85	9
RDR2	119.24	37	SB4/2	40.32	15	SG1/2	68.28	16
RDR3	119.24	37	SB4/5	170.20	18	SG2/1	124.06	10
RI1/1	240.09	37	SB4/5S	205.54	18	SG2/2	162.71	10
RI1/2	346.18	37	SB4/7	309.39	20	SG2/5	10.38	10
RI1/3	1080.42	37	SB4/7S	390.32	20	SG2/5	10.38	10
RI2/1	240.09	37	SBA1	148.60	14	SG3/1	133.74	11
RI2/2	346.18	37	SBA2	177.91	16	SG3/1*	133.74	23
RI3/1	240.09	37	SBR1	35.94	9	SG4/1	172.36	11
RI3/2	346.18	37	SBR2	51.82	16	SG4/1*	172.36	23
RRS2/1	42.13	37	SBR5	181.10	19	SH1	45.79	12
RRS2/2	42.13	37	SBR5S	224.76	19	SH2	82.56	12
RRS2/3	42.13	37	SBR7	517.45	21	SH3/1	77.99	12
RRS2/4	42.13	37	SBR7S	594.03	21	SH3/1*	77.99	23
RRS3/1	91.77	37	SBRT1	262.74	9	SH3/2	103.26	16
RRS3/2	91.77	37	SBRT2	415.25	16	SJ1/1	43.85	8
S/4A06B	24.52	13	SC1/1	11.09	8	SJ1/2	53.96	15
S/4A06C	24.52	13	SC1/2	19.44	15	SJ1/3	59.24	15
SA1/1*	26.52	37	SC1/5	37.29	32	SJ1/7	214.68	19
SA1/2	40.90	16	SC1/5	37.29	18	SJ1/7S	286.92	19
SA1/2	40.90	37	SC1/7	76.61	20	SJ1/8	214.68	19
SA1/5	93.26	19	SC3/1	17.68	8	SJ1/8S	286.92	19
SA1/5	93.26	37	SC3/2	32.16	15	SJ1/9	255.82	19

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SJ1/14S	614.29	21	SP030/5	22.47	18	SS2/2	36.02	17
SJ1/15	523.42	21	SP030/5	22.47	32	SS3/4	60.37	19
SJ1/15S	614.29	21	SP030/5S	57.20	18	SS3/7	128.84	22
SJ1/17	617.52	21	SP030/7	32.55	20	S/S89	17.89	13
SJ1/17D	736.43	21	SP030/7S	105.79	20	S/S460	20.33	13
SJ1/19	647.06	21	SP060/1	11.72	8	S/S462	20.33	13
SJ1/19D	781.33	21	SP060/2	17.60	15	S/S464	29.81	13
SJ2/1	43.85	8	SP060/5	44.92	18	ST2/1	49.91	16
SJ2/2	53.96	15	SP060/5	44.92	32	ST3/2	155.70	16
SJ2/3	59.24	15	SP060/5S	79.67	18	ST3/2	155.70	19
SJ2/9	255.82	19	SP060/7	65.02	20	ST4/3	429.70	22
SJ2/9D	365.08	19	SP060/7S	138.30	20	TA/2	25.03	46
SJ3/7	214.68	19	SP100/1	15.87	8	TA/4	37.51	46
SJ3/7S	286.92	19	SP100/2	29.34	15	TA/7	81.28	46
SJ3/8	214.68	19	SP100/5	74.87	18	UCIF	47.77	41
SJ3/8S	286.92	19	SP100/5S	109.61	18	UGS	12.14	40
SJ3/14	532.38	21	SP100/7	108.39	20	UYS	24.52	40
SJ3/14S	614.29	21	SP100/7S	181.63	20	VA9	40.04	13
SJ3/15	532.38	21	SP175/4	123.61	18	VA10	51.85	17
SJ3/15S	614.29	21	SP175/4S	156.38	18	VCB1/3	110.70	26
SJ3/17	617.52	21	SPA1	142.94	14	VCB1/4	225.66	26
SJ3/17D	736.43	21	SPA2	152.02	16	VCB2/3	110.70	26
SJ3/19	617.52	21	SPIC1/1	589.96	40	VCB2/4	225.66	26
SJ3/19D	781.33	21	SPIC1/2	624.69	40	VCB3/3	110.70	26
SJA1L	154.40	14	SPIC2/1	444.16	40	VCB3/4	225.66	26
SJA1R	154.40	14	SPIC4	79.66	40	VCB4/3	110.70	26
SJA2L	221.29	16	SPIC5	27.46	40	VCB4/4	225.66	26
SJA2R	221.29	17	SPIC6/1	260.24	40	VCTP4/3	365.51	26
SJA3L	221.29	16	SPIC6/2	380.14	40			
SJA3R	221.29	17	SPIC7	50.45	40			
SJS1/1	43.04	9	SPK8	195.44	41			
SJS1/2	61.74	15	SPK8+9CLIP	10.24	41			
SJS2/1	43.04	9	SPK9	323.01	41			
SJS2/2	61.74	15	SPKS8	290.77	41			
SJS2/5	229.73	19	SRP1	56.60	14			
SJS2/7	399.71	21	SRP1*	56.60	17			
SJS4/1	43.04	9	SRP1/1	115.23	12			
SJS4/2	61.74	15	SRP1/2	145.41	16			
SJS5/1	43.04	9	SRP2	56.60	14			
SJS5/2	61.74	15	SRP2*	56.60	17			
SJS5/5	229.73	19	SRP2/1	134.39	12			
SJS5/7	399.71	21	SRP3	56.60	14			
SKW1	1.41	39	SRP3*	56.60	17			
SKW3	1.41	41	SRP4	56.60	14			
SL1	16.05	38	SRP4*	56.60	17			
SL1C	55.83	38	SRP5	60.36	11			
SL2	39.80	38	SRP6	60.36	11			
SP1	23.92	8	SRP7	60.36	11			
SP2	48.39	15	SRP8	60.36	11			
SP7	204.44	20	SRPS1/1	98.31	12			
SP7S	273.59	20	SS1/1	21.52	13			

Notes

Important Notes

Hepworth Clay is a brand of Wavin. See www.wavin.co.uk for more information.

All purchases are subject to our standard terms and conditions of sale, available at www.wavin.co.uk or call for a copy.

Prices are subject to VAT at the current rate.

Free delivery is subject to minimum order values as stated in your Wavin agreement.

Wavin offers a programme of continuous improvement and reserves the right to modify the specification of products without notice. All information in this publication is believed to be correct at time of going to press. However, no responsibility can be accepted for any errors or omissions.

Quality Assurance

Hepworth Clay pipes are manufactured on a site whose carbon emissions have been independently verified to EU ETS, earning it the CICS Carbon Verified Assurance Mark.



Wavin manufacturing sites operate Environmental Management Systems which comply with the requirements of and are certified to EN ISO 14001:2015, Certificate No. 42231.

Wavin products are manufactured under a quality management system which is approved to BS EN ISO 9001: 2015.

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General information

Downloads

Hepworth Clay literature, material safety datasheets, certificates and CAD details can be downloaded from **hepworthclay.co.uk**
Or contact **literature@wavin.co.uk**



For everything you need to know about Clay – order or download our new **Hepworth Clay Product, Design and Installation Guide** – the latest industry references, product details and extensive installation guidance.

'How to' videos

To support the Hepworth Clay brand, we have a series of 'How to' videos' to give guidance on a range of installation and maintenance issues.

View at **www.youtube.com/WavinUK** under the Hepworth Clay playlist or from **hepworthclay.co.uk**

- How clay drainage can benefit your next project
- How to join clay pipes
- How to cut clay drainage pipes
- Dismantling a Hepworth Clay pipe pack
- How to air test clay pipes
- Troubleshooting clay pipe air test failures



Technical tools

Register on **myportal.wavin.co.uk** for access to great tools to help you get the job done faster and with assured accuracy. Includes Inspection Chamber Selector and Hydraulic Calculator.

Training

Register on **myportal.wavin.co.uk** for access to online training including Hepworth Clay, an introductory level product training module covering SuperSleeve and Inspection Chambers.

Website

www.hepworthclay.co.uk is the place to find an overview of our ranges, individual item information, links to videos, training modules, case studies, stockist locator, blog and downloads.

Technical design

For any technical enquiries please contact:
Tel: **0844 856 5165**
Email: **hepworth.clay@wavin.com**

Hepworth Clay Product, Design & Installation Guide



**Everything you need to know about
Hepworth Clay in one place – the Clay
Drainage Guide is a must-have!**

- Information on revised BS 9295 standard – containing recycled aggregates for bedding clay pipes
- Product details – including dimensional information
- Installation – comprehensive guidance covering a range of situations such as laying pipe in difficult ground conditions
- Links to installation videos

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